


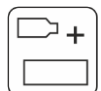





## TECHNICAL DATA SHEET

FOR PROFESSIONAL USE ONLY

<b>ALLOY WHEEL PRO</b> POLYESTER PUTTY AWP250 TDSAWP250 V2 2025		
<b>PRODUCTS</b>		
ALLOY WHEEL PRO – polyester putty & putty & Hardener for the polyester putty		
<b>PRODUCT DESCRIPTION</b>		
2K filling polyester putty with aluminum dust for wheel repairs. It is especially dedicated to repair metal.		
<ul style="list-style-type: none"><li>• Good adhesion to metal.</li><li>• High conductivity.</li><li>• Soft sanding properties.</li></ul>		<b>COLOUR:</b> Dark grey
		<b>GLOSS GRADE:</b> Matt
		<b>DENSITY:</b> 1.82 (+/- 0.03) kg/l

<b>VOLATILE ORGANIC COMPOUNDS</b>	
VOC for the mixture = 31 [g/l] This product meets the EU directive (2004/42/EC/II B) that sets the VOC value for its category (b), at 250 g/l.	
<b>SURFACE PREPARATION</b>	
The product has very good adhesion to various surfaces. It can be applied over: <ul style="list-style-type: none"> <li>• Bare steel and aluminum after flatting and degreasing.</li> <li>• Zinc coated steel after flatting and degreasing.</li> <li>• Sanded glass fibre (GFK/GRP), polyester putties, acrylic and epoxy primers, existing coatings in good condition.</li> </ul>	We recommend sandpaper with gradations: P80÷P120.  <b>Caution:</b> Do not apply the putty directly on the reactive primers, 1K acrylic and nitrocellulose products.

APPLICATION PROCESS			
	<b>USE</b>  Filling polyester body filler recommended for repairing scuffs and minor damage to Alloy wheels and metal panels exposed to temperature changes.		<b>LAYER THICKNESS</b>  Putty can be applied in several thin coats. After each of them the product should cure. Do not extend thickness of 3 mm. <b>Pot life</b> is 4÷7 minutes at 20°C.
	<b>MIXING RATIO</b> by weight Putty 100 parts Hardener 2 parts  Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions.		<b>IR DRYING</b>  5÷7 minutes of short waves, depending on the layer thickness and the type of radiator. Do not exceed the temperature of 60°C. Use as recommended by the equipment manufacturer. Wait about 5 minutes before the IR drying process.
	<b>SANDING</b>  Coarse sanding (dry): P80÷P120. Finishing sanding (dry): P120÷P400.		<b>HARDENING TIME</b>  20÷30 minutes at 20°C. Temperature below 20°C significantly increases the hardening time.

<b>GENERAL NOTES</b>	
<ul style="list-style-type: none"> <li>• Excessive amount of hardener will cause problems with bleaching of the topcoat!</li> <li>• When working with 2K products, it is recommended to use personal protection equipment. Protect the eyes and respiratory system.</li> <li>• The rooms should be well ventilated.</li> <li>• Clean the guns and equipment immediately after use.</li> </ul>	
<b>Caution:</b> To maintain safety, always follow the instructions given in the MSDS for the products	

#### STORAGE

Store the product components between 15 to 25°C in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

**Note:**

1. Close the container after use.
2. Protect it from overheating!

#### SHELF LIFE

ALUMINIUM – polyester putty	– 12 months from the date of production
Hardener for the polyester putty	– 18 months from the date of production

PRODUCT	PART. No.
ALUMINIUM – polyester putty	AWP250 (250 g)
Hardener for the polyester putty	

#### LIMITATION OF LIABILITY

The information contained in the TDS is up-to-date and correct on the day the information is released.

Because TeqPro cannot control or predict the conditions under which a product will be used, each user should review information in the specific context of the intended usage. To the maximum extent permitted by applicable law, TeqPro shall not be liable for damages of any kind arising from the use or reliance on information contained in this TDS.

Given the variety of factors that can affect the usage and application of the TeqPro product, some of which are only within the user's knowledge and control range, it is essential that the user evaluate the TeqPro product to determine if the product is fit for a particular purpose and whether the product is suitable for the user's usage.

Under no circumstances shall TeqPro be liable to the user or any third party for any indirect, derivative, incidental, special or punitive damages, including loss of profits resulting from the use of products supplied by TeqPro and / or TeqPro's services.